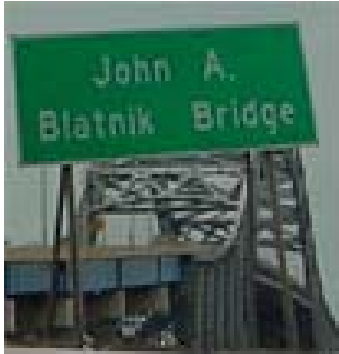


### Blatnik Bridge Duluth, Minnesota



Owner	Project	Painting Contractor	Date of Project
Minnesota DOT	Blatnik Bridge	Abhe and Svoboda	1995-1998

Connecting Superior, WI and Duluth, MN, the John A. Blatnik Bridge is a large concrete and steel structure consisting of 1.1 million sq. ft. of steel, which extend over 43 spans about 120 ft. above the Duluth Harbor Basin. The painting company of Abhe and Svoboda completed the job in 3 years under a variety of weather conditions. This project is over, but Minnesota DOT's Don Stanley continues to like the Wasser specifications for the work he supervises.

Systems and Substrates			
Surface Preparation	Primer	Intermediate	Topcoat
SSPC-SP10 Near White Metal Blast	MC-Zinc 3.0-5.0 mils DFT	MC-Ferrox B 3.0-5.0 mils DFT	MC-Ferrox A 2.0-4.0 mils DFT