



# Blatnik Bridge Duluth, Minnesota

**PROJECT DATE**  
1998

**SUBSTRATE**  
Concrete and Steel

## INTRODUCTION

Connecting Superior, WI and Duluth, MN, the John A.

Blatnik Bridge is a large concrete and steel structure consisting of 1.1 million sq. ft. of steel, which extend over 43 spans about 120 ft. above the Duluth Harbor Basin.

The painting company of Abhe and Svoboda completed the job in 3 years under a variety of weather conditions.

This project is over, but Minnesota DOT's Don Stanley continues to like the Wasser specifications for the work he supervises



### OWNER

Minnesota  
Department of  
Transportation

### PROJECT

Blatnik Bridge

### CONTRACTOR

Abhe and Svoboda

### STRUCTURE

Concrete Box Beam Bridge

### SUBSTRATE

Concrete and Steel

### SYSTEM

Surface preparation  
SSPC-SP10 Near White  
Blast Cleaning

### Primer

MC-Zinc 3-5mils DFT

### Intermediate

MC-Ferrox B 3-5 mils DFT

### Top-coat

MC-Ferrox A 2-4 mils DFT

